

### Bill of Materials for Press

<u>Part Number</u>	<u>Part Name</u>	<u>Number Needed</u>	<u>Description or Size</u>	<u>Material</u>	<u>Buy/Make</u>
30431	Frame	1	6" X 9"	Aluminum	Make
34572	Base	1	12" X 23	Aluminum	Make
90321	Handle	1	3/8" X 7"	Steel	Make
36780	Knobs	2	1/4" X .5"	Steel	Buy
68857	Table	1	1.25R X 1/2"	Steel	Make
76645	Gear	1	1.125R X 3.5"	Steel	Buy
65736	Rack	1	1/2" X 3/4" X 7"	Steel	Buy
10839	Press head	1	1/2"R X 1/2"	Steel	Buy
98600	Swivel tube	1	3/4"R X 2.5"	Steel	Buy
65432	Plate	1	1/4" X 12" X 2"	Aluminum	Make
12321	Pin/dowel	1	1/4" X 1.5"	Steel	Buy
25410	Small screws	4	#32	Steel	Buy
98790	Lock screw	1	#48	Steel	Buy
20983	Thumb screw	1	Regular	Steel	Buy
76379	Socket screw	1	Regular	Steel	Buy